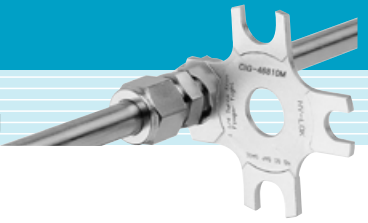


COP

O-Seal Pipe Thread Connector

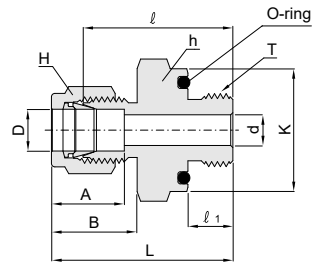
Hy-Lok





O-Seal Pipe Thread Connector

COP



Connects Fractional Tube to Female NPT Thread.

Part No.	Tube OD D		T* NPT Size	d ⁺ Min.	Width across flat (in.)		A	B	l	l ₁	L	K	O-Ring Uniform Size Number
	in.	mm			h	H							
COP2 - 2	1/8	3.17	1/8	2.3	3/4	7/16	12.7	15.2	26.2	7.1	32.8	18.8	-111
COP4 - 2	1/4	6.35	1/8	4.8	3/4	9/16	15.2	17.8	27.7	7.1	35.1	18.8	-111
COP4 - 4	1/4	6.35	1/4	4.8	15/16	9/16	15.2	17.8	31.0	9.7	38.4	23.6	-113
COP6 - 4	3/8	9.52	1/4	7.0	15/16	11/16	16.8	19.3	32.5	9.7	39.9	23.6	-113
COP6 - 6	3/8	9.52	3/8	7.0	1-1/8	11/16	16.8	19.3	34.0	10.4	41.4	28.5	-116
COP6 - 8	3/8	9.52	1/2	7.0	1-5/16	11/16	16.8	19.3	39.6	13.5	47.0	33.0	-212
COP8 - 8	1/2	12.70	1/2	10.4	1-5/16	7/8	22.9	21.8	39.6	13.5	49.8	33.0	-212

† The d dimension is the minimum nominal opening. These fittings may have a larger opening at the pipe/straight thread end.

O-Seal Connectors

Hy-Lok O-seal Fittings can be directly installed into existing pipe thread or straight thread port.

Due to short thread length, thread interference which is common on tapered thread does not occur and the leak tight seal is made by O-ring.

The standard Viton O-ring is fully contained in a precision groove. The groove provides anti-extrusion of O-ring at high pressure and controlled squeeze for vacuum tight sealing.

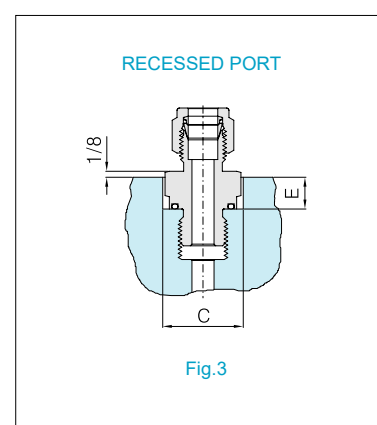
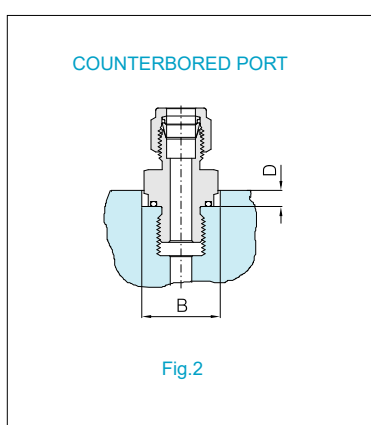
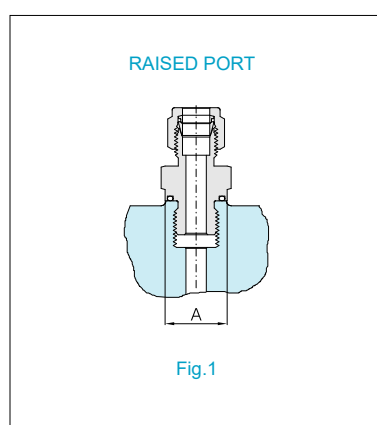
To provide a leak tight installation, smooth flat surface perpendicular to the axis of the threads is required.

Installation Instructions

1. Hand tighten the O-Seal fittings in the port until O-ring compresses on the port.
2. the fitting with a wrench.

Note : When installing or disconnecting tubing to or from Hy-Lok tube end, make sure that the fitting body is always held by back-up wrench. By doing this, the fitting does not turn and the proper seal is maintained.

The illustrations and table below show required mounting dimensions for O-seal connectors.



Mounting Dimesions

Port No.	Straight Thread	Pipe Thread	A Min.	B Min.	C Min.	D Min.	E Min.
COS 2 - 2	5/16-24	-	12.7	15.0	16.8	2.3	5.6
COP 2 - 2	-	1/8 NPT	17.5	19.8	22.4	4.1	7.1
COS 3 - 3	3/8-24	-	14.2	16.8	19.1	2.3	5.6
COS 4 - 4	7/16-20	-	17.5	19.8	22.4	4.1	7.1
COP 4 - 2	-	1/8 NPT	17.5	19.8	22.4	4.1	7.1
COP 4 - 4	-	1/4 NPT	22.1	24.6	27.7	4.1	7.9
COS 5 - 5	1/2-20	-	19.1	23.1	26.2	4.1	7.9
COS 6 - 6	9/16-18	-	20.6	24.6	27.7	4.1	7.9
COP 6 - 6	-	1/8 NPT	25.4	29.5	33.3	4.1	8.6
COP 6 - 8	-	1/2 NPT	31.0	34.0	38.9	5.6	11.2
COS 8 - 8	3/4-16	-	25.4	29.5	33.3	4.1	8.6
COP 8 - 8	-	1/2 NPT	31.0	34.0	38.9	5.6	11.2
COS12 - 12	1-1/16-12	-	35.8	38.9	44.5	5.6	12.7
COS16 - 16	1-5/16-12	-	42.9	45.2	51.6	5.6	14.2

All dimensions are in millimeters unless otherwise specified.
Dimensions are for reference only, subject to change.