

Three piece ball valves



FLOWTEKNIK
SCANDINAVIA APS

Three piece valves

General

HermetiX™

HermetiX™
Fire safe

HermetiX™
Graphite-free fire-safe

Ordering
code system

Introduction

Habonim 3-piece ball valves 47 series

Habonim line of 3-piece ball valves is engineered for endurance and meet the most demanding industrial and international standards. The 47 series, is designed and manufactured for applications with high-flow capacity and tight shutoff, to ensure reliability and functionality. The 3-piece body construction allows for in-line maintenance and replacement of internal parts. Its sturdy construction is in compliance with ANSI B16.34 (wall thickness) and API 6D standards.

Technical summary

47 Series	Standard and full port
Size range	¼" - 2" (DN8 - DN50)
Pressure range	ANSI Class 900 Vacuum 10 ⁻⁶ Tor to 155 bar (2250 psi)
Size range	2½"-6" (DN65 - DN150)
Pressure range	ANSI Class 400 Vacuum 10 ⁻⁶ Tor to 70 bar (1000 psi)
Temperature range	-60 °C to +260 °C (-76 °F to +500 °F)
Materials	Stainless steel A351 CF8M, carbon steel A216 WCB, bronze, alloy C22, alloy C276, duplex, super duplex, 254SMO, inconel 625, monel 400, titanium and more
End connections	Threaded, welded, flanged
Operation	Lever or gear operated, pneumatic or electric actuated
Service	Chemical, petrochemical, oil and gas, energy, pulp & paper and others

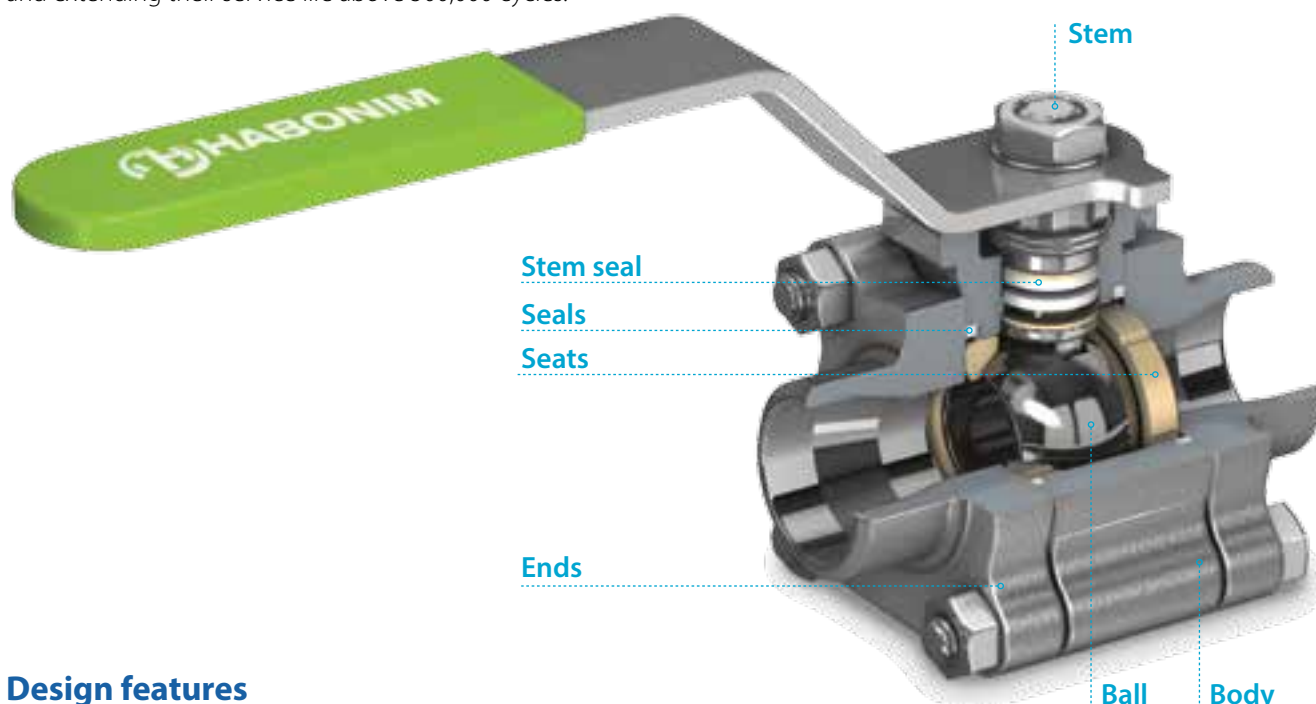
Standards of compliance

Factory certification	ISO 9001-2008	Quality management system
Valve design & tests	ANSI B16.34, API 6D / ISO 14313, ISO 17292	Valve design
	ANSI B1.20.1	NPT - National Pipe Taper thread
	EN 10226-1, ISO 7-1, JIS B0203	BSPT - British Standard Pipe Taper thread
	DIN 3852	BSPP
	ANSI B16.11, EN 12760	Socket weld end connection
	ANSI B16.25, EN12627-4	Buttweld end connection (schedule 5, 10, 40, 80)
	ANSI B16.5, EN 1092 Pt 1&2	Flange dimensions
	ANSI B16.10, EN 558	Face-to-Face dimensions
	NACE MR-0175, ISO 15156-1/2/3	Materials for use in H ₂ S-containing environments in oil and gas production
	EN 12266-1, API 598	Testing of metallic valves - pressure tests, test procedures and acceptance criteria.
Certifications	API 607, ISO 10497	Testing of valves - fire type-testing requirements
	ISO 15848-1	Industrial valves - measurement, test and qualification procedures for fugitive emissions
	PED 97/23/EC Module H	Pressure equipment directive
	ATEX 94/9/EC	equipment and protective systems intended for use in potentially explosive atmospheres (optional for actuated unit only)
	IEC 61508-2 SIL 2/3	Safety integrity level - functional safety of electrical/electronic/programmable electronic safety-related systems (optional for actuated unit only)
Documentation	EN 10204 2.2 / 3.1 / 3.2	Metallic materials - types of inspection documents

HermetiX™

Habonim standard valves that include the HermetiX™ stem seal have passed the rigorous test dictated by ISO 15848-1 with great success. Third party certifications for the complete standard product line are published on the Habonim website. The HermetiX™ stem seal is named for its distinctive “X” shaped design. The flexible “X” shape creates a dynamic sealing arrangement that allows the HermetiX™ stem seal to adjust itself as pressure builds. In the event of pressure buildup or side load, the stem seal dynamically adjusts to prevent fugitive emissions, making HermetiX™ a superior design compared with the conventional flat stem seals currently available in the market.

The HermetiX™ stem seal also includes a tough thrust bearing (CF PEEK by default) located between the stem and the valve body, and an anti-abrasion ring (CF PEEK by default) located between the soft HermetiX™ stem seal and the stainless steel follower. Both elements minimize erosion and loss of preload, thus keeping the stem components in their original condition and extending their service life above 500,000 cycles.



Design features

Body

- Three piece design
- Forged or cast body
- Full compliance with ASME B16.34 (wall thickness) and API 6D
- Easily serviced in-line with swing-out body
- Large range of end connections for full or standard port valves
- Rugged top mounting ISO 5211 compliant platform for easy mounting of actuator and other accessories
- Carbon steel valves are black oxidized to MIL-DTL-13924 standard or available in epoxy paint finish upon request
- Stainless steel and high alloy valves provided with natural finish
- Steam jacket - upon request

Ball

- Mirror polished solid ball
- Bidirectional as standard
- High flow capacity with low pressure drop at full opening
- Floating ball concept for positive shutoff
- Pressure equalizing hole in the stem slot

Stem

- One piece solid stem
- Blowout proof design
- Antistatic device
- Fire lip

Stem seal

- HermetiX™ ISO 15848-1 certified
- High endurance up to 500 thousand cycles
- Anti-abrasion mechanism
- Live loaded

Seats and seals

- Flexible seat design
- Reduced wear
- Low torque
- Rate A leakage tightness
- Self-relief seats (SRS) - upon request

Handle

- Rigid handle indicating flow direction
- Optional locking devices

Three piece valves

General

HermetiX™

HermetiX™
Fire safe

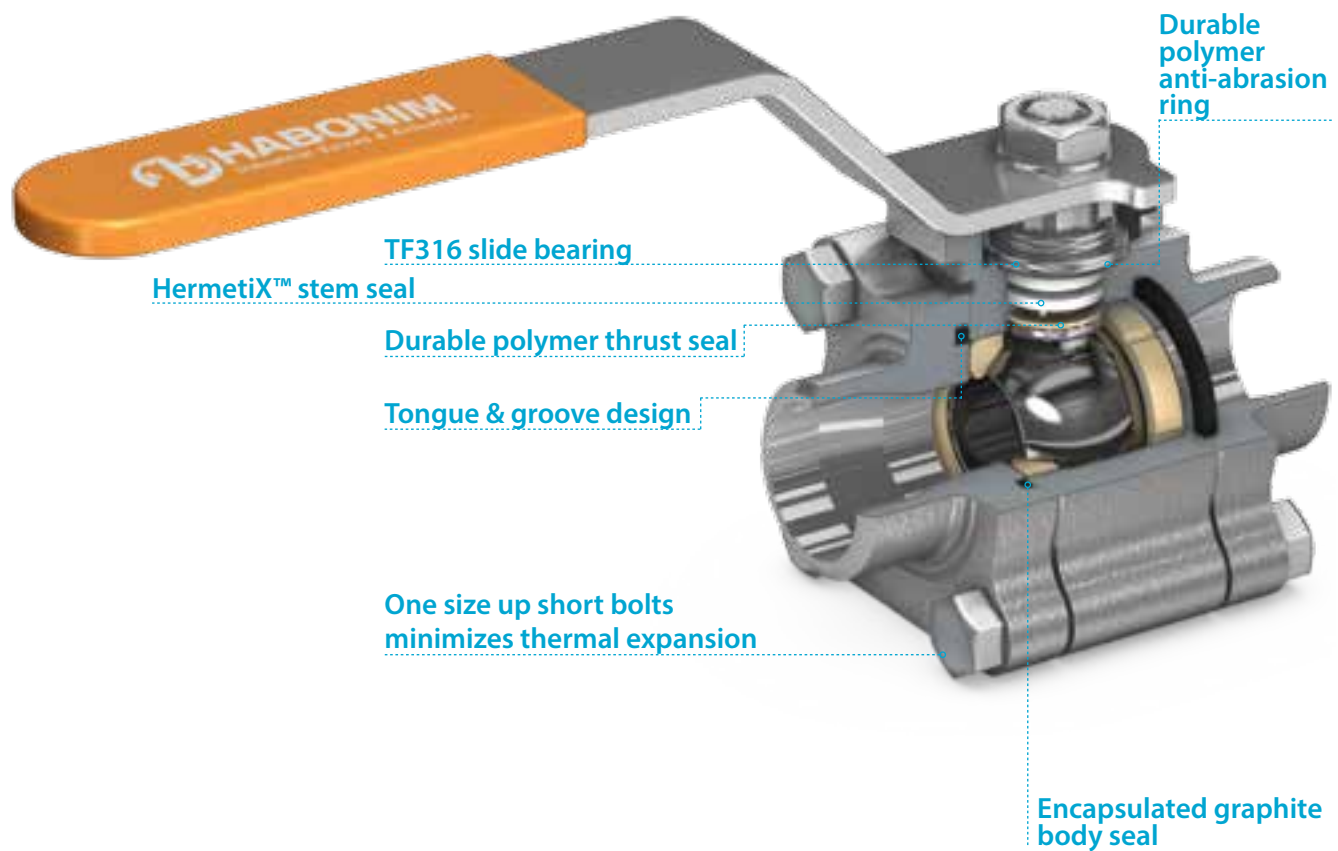
HermetiX™
Graphite-free fire-safe

Ordering
code system

HermetiX™ Graphite-free fire-safe stem seal

Continuous development of the HermetiX™ technology led to Habonim's revolutionary graphite-free fire-safe stem seal design. A polymer stem seal and a unique trim construction hold the stem aligned and preloaded even after a fire. The HermetiX™ stem seal is well-suited for use in hazardous industries such as chemical, petrochemical and oil & gas, where it improves the performance of the valve stem seal up to 500,000 cycles compared to conventional porous graphite fire-safe stem seals.

The HermetiX™ fire-safe valve offers the ultimate solution with its exclusive graphite-free stem seal that eliminates the risk of graphite disintegration even after prolonged stem wear, protecting both line materials and air quality.



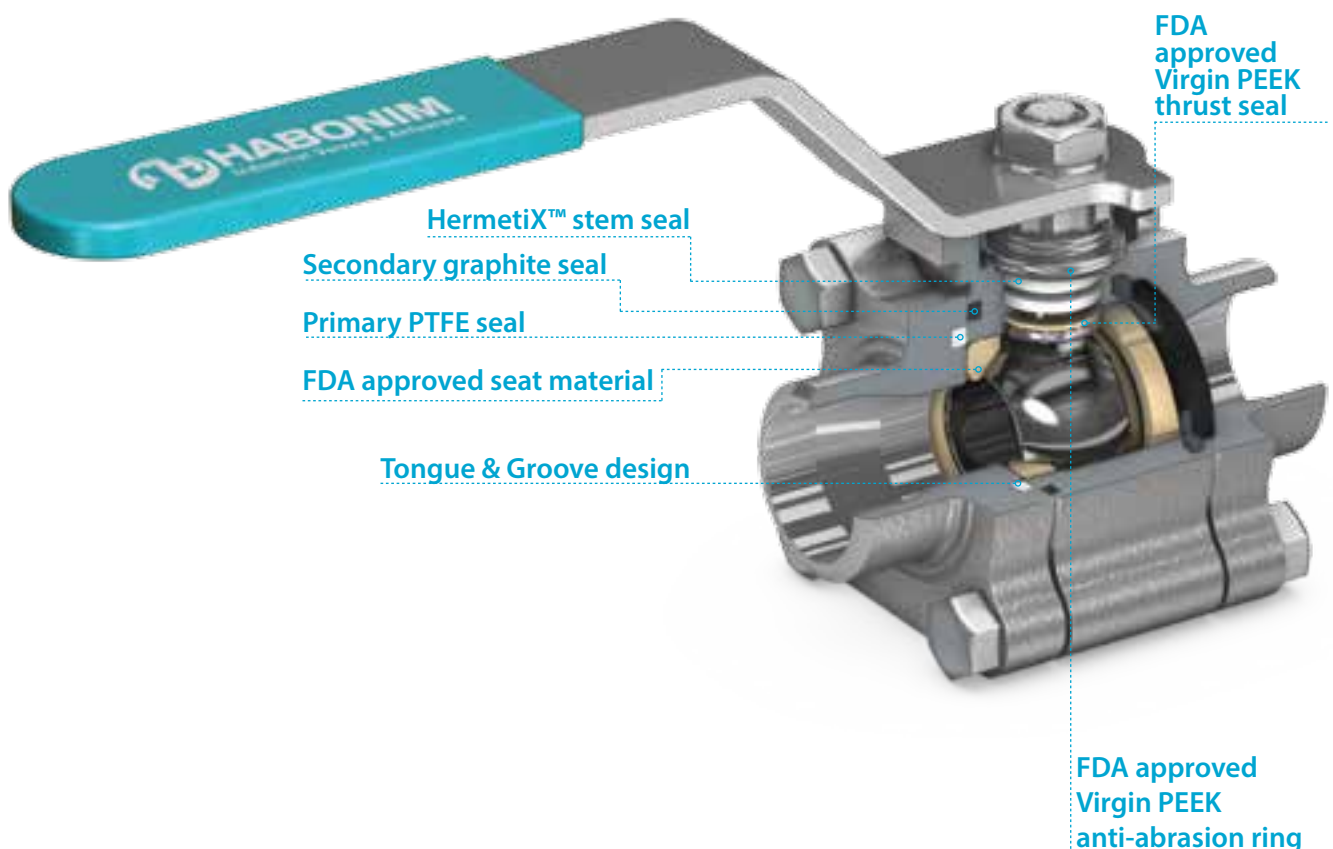
Unique design features

- Fugitive emission certified to ISO 15848-1
- Fire safe certified to API 607 and ISO 10497
- Habonim design Patent No. D598,988
- Designed to operate for 500,000 cycles without refurbishment
- Prevents media contamination from graphite particles
- Ensures uninterrupted production
- Increases site safety

HermetiX™ Graphite-free fire-safe valve

A premium line of products based on the HermetiX™ fire safe technology.

This unique fire safe valve design includes a graphite-free HermetiX™ stem seal consisting of a virgin PEEK thrust bearing and anti-abrasion ring, and HermetiX™ stem seal made of TFM material. Both virgin PEEK and TFM are FDA approved. A double body seal set is comprised of an internal PTFE HermetiX™ body seal facing the media, and an external graphite seal to withstand the fire. This configuration effectively isolates the graphite secondary seal in a dry cavity, preventing it from coming into contact with the media, ensuring a high level of purity for high-value media.



Unique design features

- Prevents media contamination from graphite particles
- FDA approved polymer materials
- Animal Derivative Free (ADF) assembly
- Ensures uninterrupted production
- Fugitive emission certified to ISO 15848-1
- Fire safe certified to API 607 and ISO 10497
- Cleaned, assembled and packed for Biopharma / API service
- Designed to operate for 500,000 cycles without refurbishment
- Increases site safety
- Self-Relieving Seats (SRS) - upon request
- Habonim design Patent No. D598,988

Floating Ball Valves

Three piece valves

General

HermetiX™

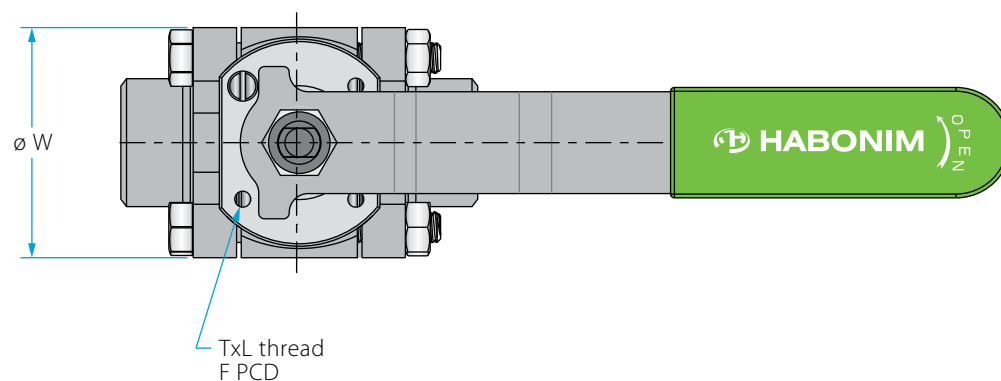
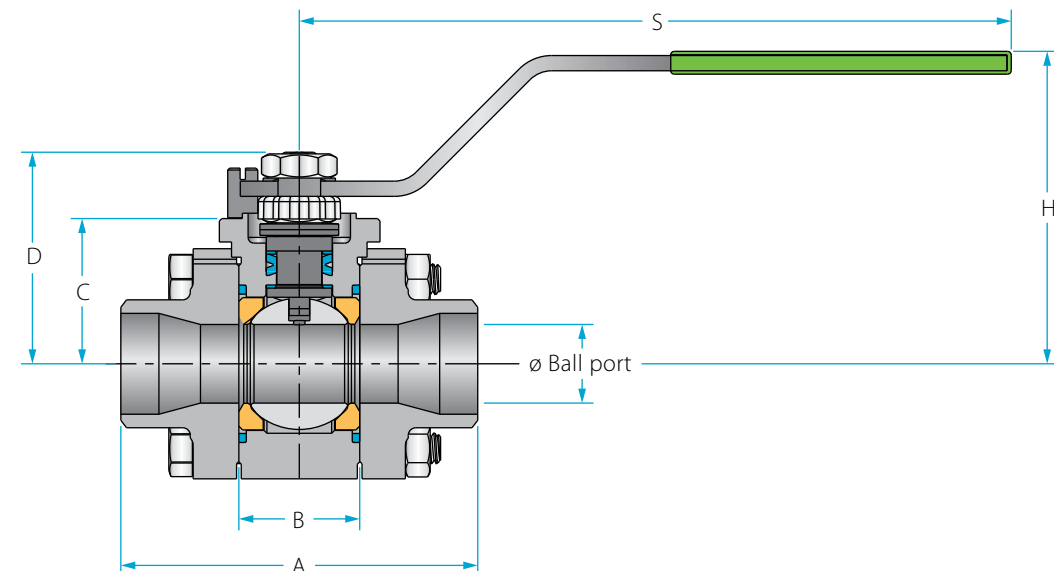
HermetiX™
Fire safe

HermetiX™
Graphite free - fire safe

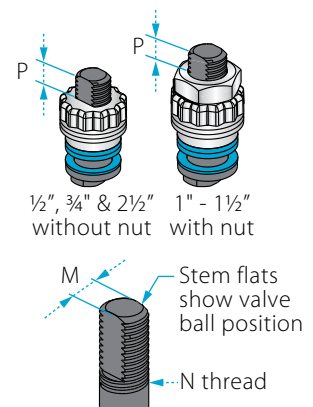
Ordering
code system

Size 1/4"- 2 1/2" | DN8-DN65 | Class 900⁽³⁾ | 47X/47P⁽¹⁾ Series

Valve dimensions

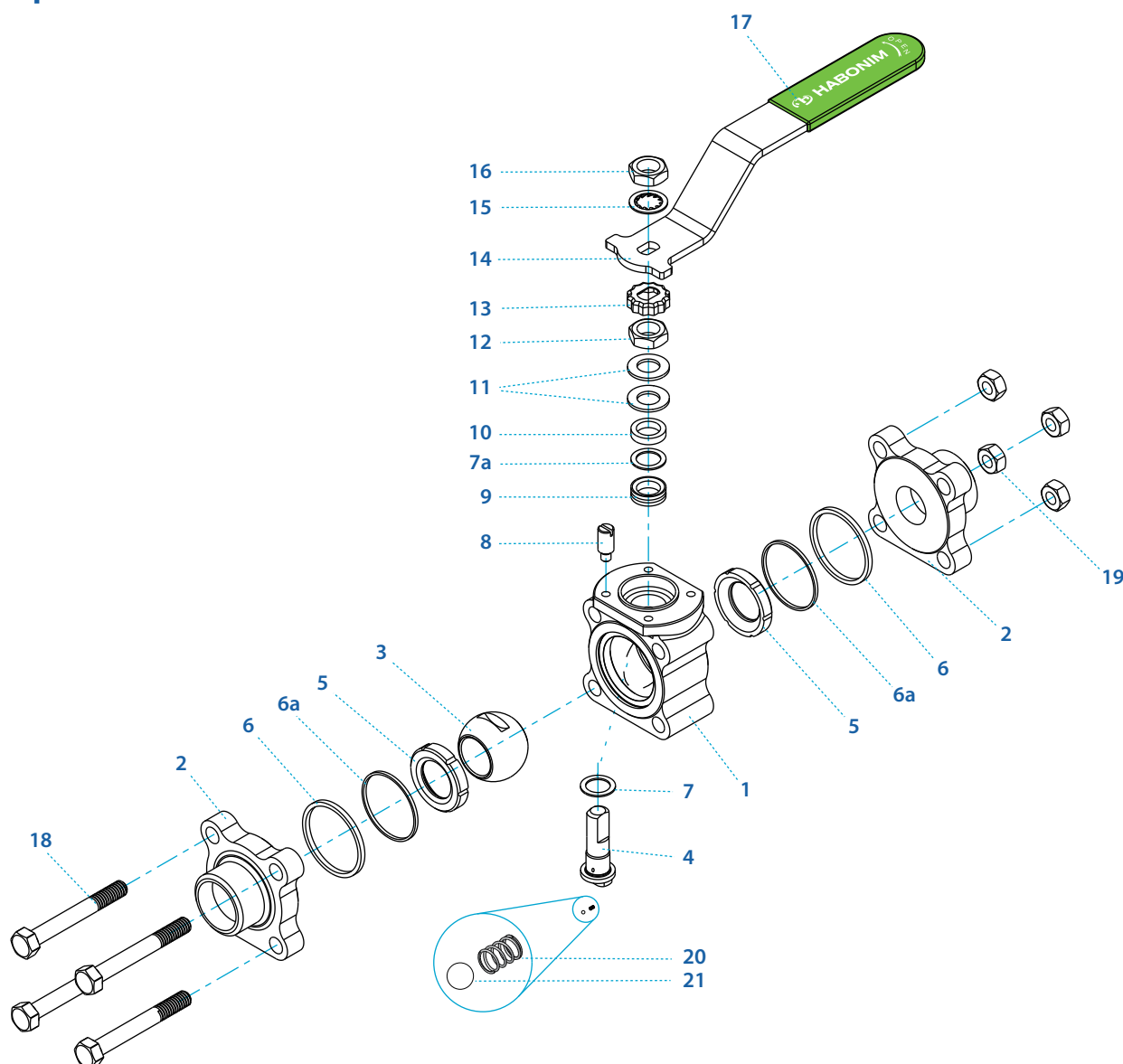


Preparation for actuation



Std. port	Full port	Unit	Ball port	A	B	C	D	H	S	W	M	N	P	F	TxL	Weight kg/lb	Kv Cv
	DN8	mm	11.15	66.00	20.60	29.00	37.9	61.50	150.00	47.00	5.50	3/8 UNF	7.20 (F03)	36.00	M5X10	0.60	5
	1/4"	inch	0.44	2.60	0.81	1.14	1.49	2.42	5.91	1.85	0.22	3/8 UNF	0.28	1.42	M5X10	1.33	6
DN15	DN10	mm	11.15	66.00	20.60	29.00	37.9	61.50	150.00	47.00	5.50	3/8 UNF	7.20 (F03)	36.00	M5X10	0.60	7
1/2"	3/8"	inch	0.44	2.60	0.81	1.14	1.49	2.42	5.91	1.85	0.22	3/8 UNF	0.28	1.42	M5X10	1.33	8
DN20	DN15	mm	14.30	70.60	24.50	31.40	40.30	63.90	150.00	53.70	5.50	3/8 UNF	7.20 (F03)	36.00	M5X10	0.80	10
3/4"	1/2"	inch	0.56	2.78	0.97	1.24	1.59	2.52	5.91	2.11	0.22	3/8 UNF	0.28	1.42	M5X10	1.77	12
DN25	DN20	mm	20.60	93.70	31.70	38.10	55.60	79.40	187.00	63.70	7.54	7/16 UNF	7.20 (F04)	42.00	M5X10	1.60	27
1"	3/4"	inch	0.81	3.69	1.25	1.50	2.19	3.13	7.36	2.51	0.30	7/16 UNF	0.28	1.65	M5X10	3.54	32
DN32	DN25	mm	25.40	108.00	41.30	42.70	60.20	84.10	187.00	71.70	7.54	7/16 UNF	7.20 (F04)	42.00	M5X10	2.50	37
1 1/4"	1"	inch	1.00	4.25	1.62	1.68	2.37	3.31	7.36	2.82	0.30	7/16 UNF	0.28	1.65	M5X10	5.53	43
DN40	DN32	mm	31.80	115.50	48.40	43.60	73.00	97.00	237.00	86.70	8.71	9/16 UNF	8.00 (F05)	50.00	M6X12	3.60	70
1 1/2"	1 1/4"	inch	1.25	4.55	1.91	1.72	2.87	3.82	9.33	3.41	0.34	9/16 UNF	0.32	1.97	M6X12	7.96	82
DN50	DN40	mm	38.10	128.00	56.30	48.30	77.80	101.80	237.00	96.90	8.71	9/16 UNF	8.50 (F05)	50.00	M6X12	4.50	103
2"	1 1/2"	inch	1.50	5.04	2.22	1.90	3.06	4.01	9.33	3.82	0.34	9/16 UNF	0.33	1.97	M6X12	9.95	120
DN65	DN50	mm	50.80	158.00	72.60	70.00	88.10	115.10	237.00	108.00	8.71	9/16 UNF	13.50 (F07)	70.00	M8X12	9.50	219
2 1/2"	2"	inch	2.00	6.22	2.86	2.76	3.47	4.53	9.33	4.25	0.34	9/16 UNF	0.53	2.76	M8X12	21.00	256

Components & materials



Item	Description	Material specification	Qty.
1	Body	A351 CF8M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	1
2	Ends	A351 CF3M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	2
3	Ball	A351 CF8M, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
4	Stem	A479 316L, A564 Gr.630 H1150D 17-4PH, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
5*	Seat	PTFE, RPTFE, CF PTFE, PEEK, CF PEEK, TFM, UHMWPE, VESPEL, PVDF, DELRIN, PCTFE (KEL-F)	2
6*	Body seal	PTFE, RPTFE, UHMWPE, Graphite	2
6A***	Support ring	A479 316L, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	2
7*	Stem thrust seal	PEEK, CF PEEK, PCTFE (KEL-F), TFM ⁽²⁾ , CF PTFE ⁽²⁾	1
7a**	Anti-abrasion ring	PEEK, CF PEEK, PCTFE (KEL-F), TFM ⁽²⁾ , CF PTFE ⁽²⁾	1
8	Stop pin	A582 303	1

Item	Description	Material specification	Qty.
9*	Stem seal	CF PTFE, TFM, Graphite ⁽²⁾	1
10	Follower	B783 316L, B164 N04400	1
11	Disc spring	A693 631 17-7PH	2
12	Stem nut	EN3506-2 A4-80, A194 Gr 8M	1
13	Locking clip	A164 8, 8A	1
14	Handle	C.St. A29 G10200 zinc-plated, A240 430	1
15	Serrated washer	A194 6	1
16	Handle nut	A194 Gr 8M, EN3506-2 A4-80	1
17	Sleeve	PVC	1
18	Body bolt	EN 3506-1 A2-70 / A4-80, A193 Gr B7 zinc-plated, A193 Gr B8M zinc-plated	4
19	Body nut	EN 3506-2 A4, A194 Gr 2H zinc-plated, A194 Gr 8M	4
20	Anti-static spring	A313 302	1
21	Anti-static plunger	A479 304	1
23	Tag (not shown)	A167 304	1

* Repair kit components

** Only with HermetiX™ stem seal

*** Only with graphite body seal

⁽¹⁾ 47P Series is Habonim's standard valve design without the HermetiX™ stem seal construction.

⁽²⁾ This material can only be used as part of the 47P design.

⁽³⁾ 2 1/2" (DN65) size maximum pressure rating is Class 400.

Floating Ball Valves

Three piece valves

General

HermetiX™

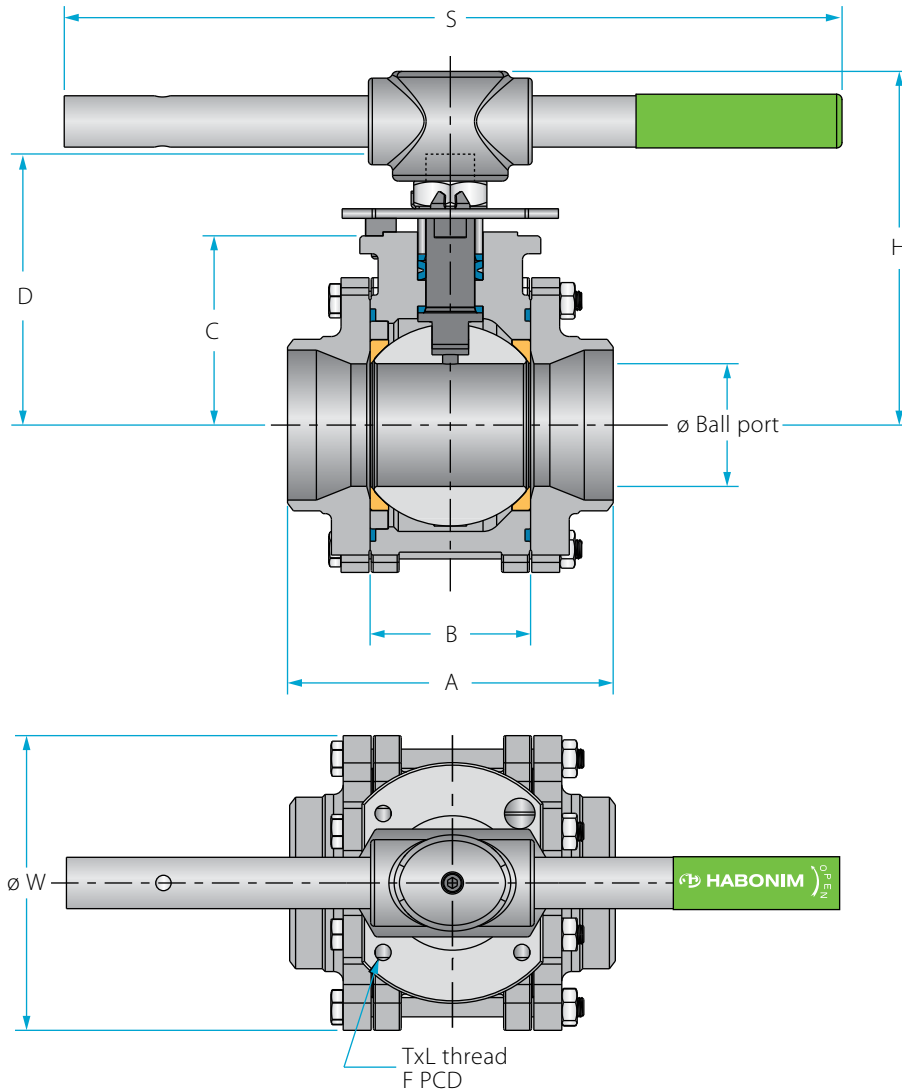
HermetiX™
Fire safe

HermetiX™
Graphite free - fire safe

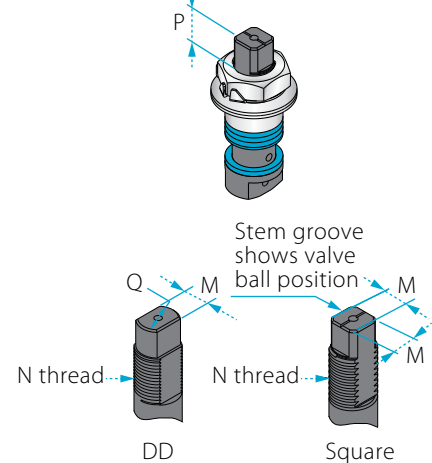
Ordering
code system

Size 3"- 6" | DN80-DN150 | Class 400 | 47X/47P⁽¹⁾ Series

Valve dimensions

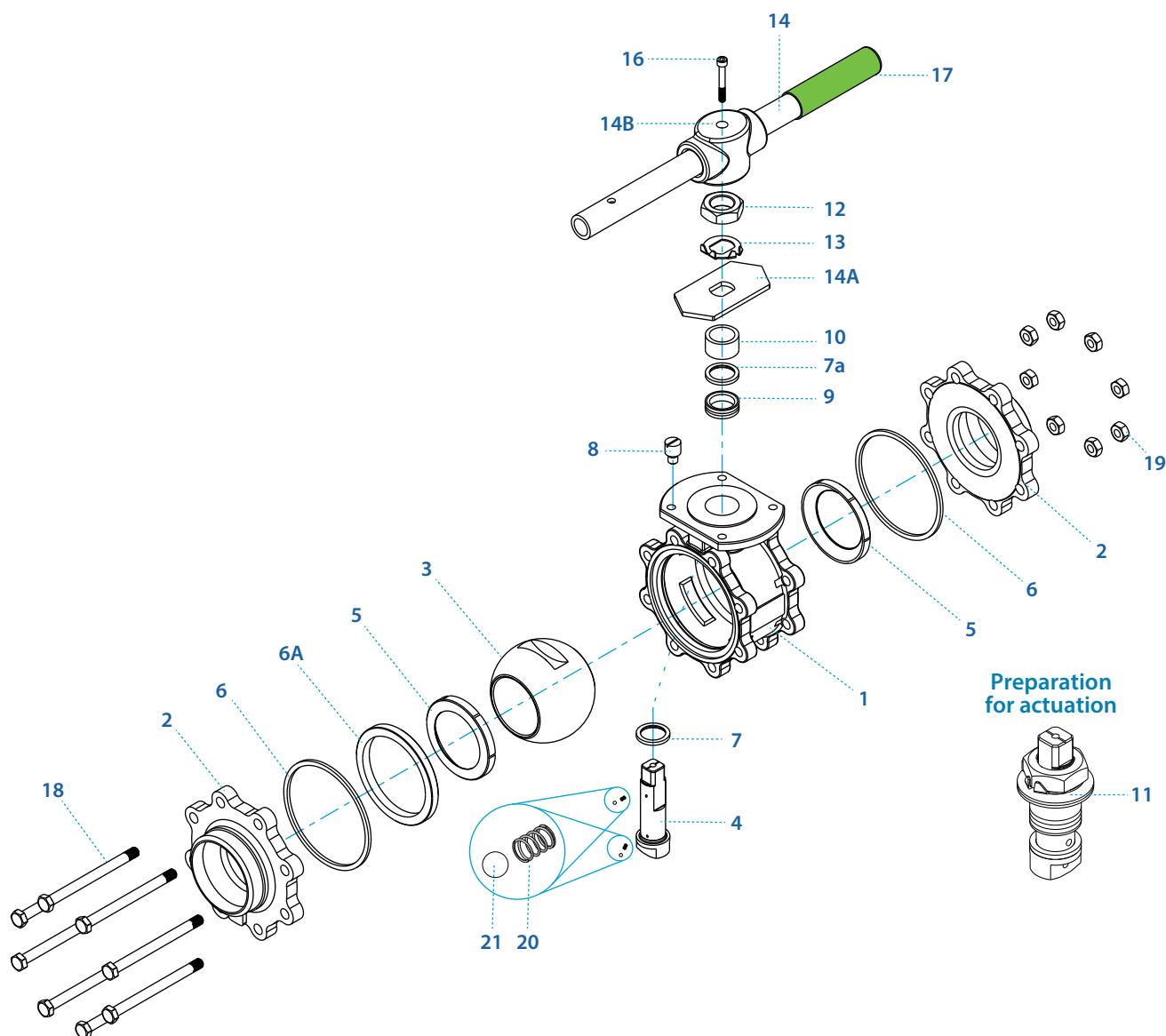


Preparation for actuation



Std. port	Full port	Unit	Ball port	A	B	C	D	H	S	W	M	M-DD	N	P	Q	F	TxL	Weight kg/lb	Kv Cv
DN80	DN65	mm	63.50	169.00	83.30	98.30	144.90	185.00	400.00	140.00	18.90	15.90	1"-14	16.70	22.70 (F10)	102.00	102	13.70	385
3"	2½"	inch	2.50	6.65	3.28	3.87	5.71	7.29	15.75	5.50	0.74	0.63	UNS-2A	0.66	0.89	4.02	M10x20	30.30	450
DN100	DN80	mm	82.60	214.00	108.80	114.10	160.70	200.00	600.00	177.00	18.90	15.90	1"-14	16.70	22.70 (F10)	102.00	102	23.70	615
4"	3"	inch	3.25	8.43	4.28	4.49	6.33	7.89	23.62	6.97	0.74	0.63	UNS-2A	0.66	0.89	4.02	M10x20	52.40	720
	DN100	mm	100.00	239.00	123.00	124.00	170.50	211.00	600.00	217.00	18.90	15.90	1"-14	16.70	22.70 (F10)	102.00	102	30.00	744
	4"	inch	3.94	9.41	4.84	4.88	6.71	8.30	23.62	8.54	0.74	0.63	UNS-2A	0.66	0.89	4.02	M10x20	66.30	870
DN150		mm	111.10	346.00	146.00	157.00	226.00	286.00	916.00	266.00	28.45	23.75	1½"-12	26.20	32.10 (F12)	125.00	125	63.00	872
6"		inch	4.37	13.62	5.75	6.18	8.90	11.26	36.06	10.47	1.12	0.94	UNF-1A	1.03	1.37	4.92	M12x20	138.90	1020

Components & materials



Item	Description	Material specification	Qty.
1	Body	A351 CF8M, A216 WCB, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A "	1
2	Ends	A351 CF3M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A "	2
3	Ball	A351 CF8M, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
4	Stem	A479 316L, A564 Gr.630 H1 150D 17-4PH, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
5*	Seat	PTFE, RPTFE, CF PTFE, PEEK, CF PEEK, TFM, UHMWPE, VESPEL, PVDF, DELRIN, PCTFE (KEL-F)	2
6*	Body seal	PTFE, RPTFE, UHMWPE, Graphite	2
6A	Support ring	A351 CF3M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A "	1
7*	Stem thrust seal	PEEK, CF PEEK, PCTFE (KEL-F), TFM ⁽²⁾ , CF PTFE ⁽²⁾	1
7a**	Anti-abrasion ring	PEEK, CF PEEK, PCTFE (KEL-F), TFM ⁽²⁾ , CF PTFE ⁽²⁾	1
8	Stop pin	A582 303	1

⁽¹⁾ 47P Series is Habonim's standard valve design without the HermetiX™ stem seal construction.

⁽²⁾ This material can only be used as part of the 47P design.

Item	Description	Material specification	Qty.
9*	Stem seal	CF PTFE, TFM, Graphite ⁽²⁾	1
10	Follower	B783 316L, B164 N04400	1
11	Disc spring	A693 631 17-7PH	2
12	Stem nut	A194 8M, EN3506-2 A4-80	1
13	Tab lock washer	A240 304	1
14	Handle	C.St. zinc plate, A240 316L	1
14A	Stop plate	C.St. 1.0402 zinc plate, A240 430	1
14B	Wrench head	Ductile iron A536 Gr. 65-45-12, A216 WCB, A351 CF8M	1
16	Wrench bolt	EN3506-1 A2-70/A4-80, A193 Gr B8/B8M	1
17	Sleeve	PVC	1
18	Body bolts	EN 3506-1 A2-70 / A4-80, A193 Gr B7 zinc-plated, A193 Gr B8M zinc-plated	8-12
19	Body nut	EN 3506-2 A4, A194 Gr 2H zinc-plated, A194 Gr 8M	8-12
20	Anti-static spring	A313 302	2
21	Anti-static plunger	A479 304	2
23	Tag (not shown)	A167 304	1

* Repair kit components

** Only with HermetiX™ stem seal

Floating Ball Valves

Three piece valves

General

HermetiX™

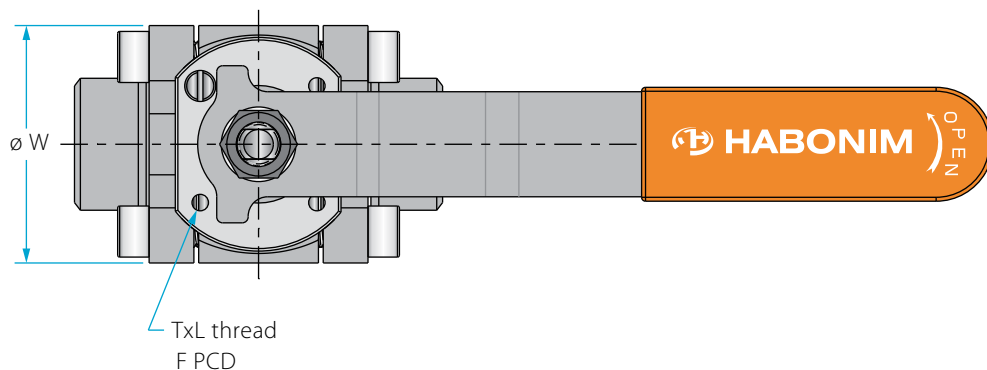
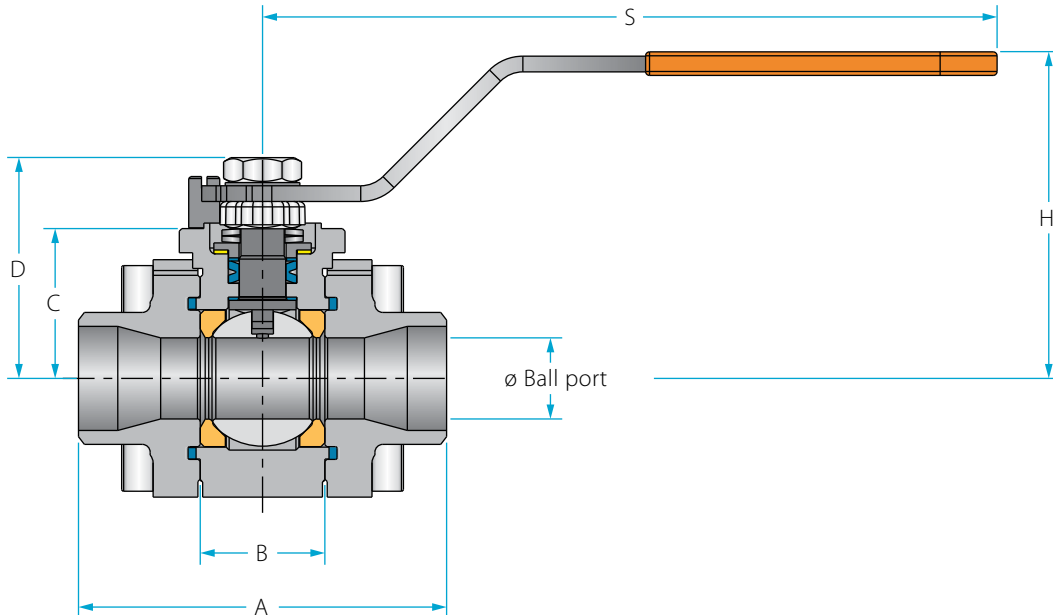
HermetiX™
Fire safe

HermetiX™
Graphite free - fire safe

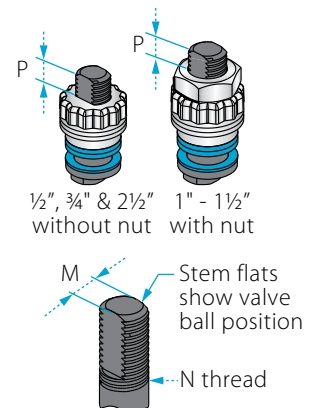
Ordering
code system

Size 1/4"- 2 1/2" | DN8-DN65 | Class 900⁽²⁾ | F47W/F47P⁽¹⁾ Series

Valve dimensions

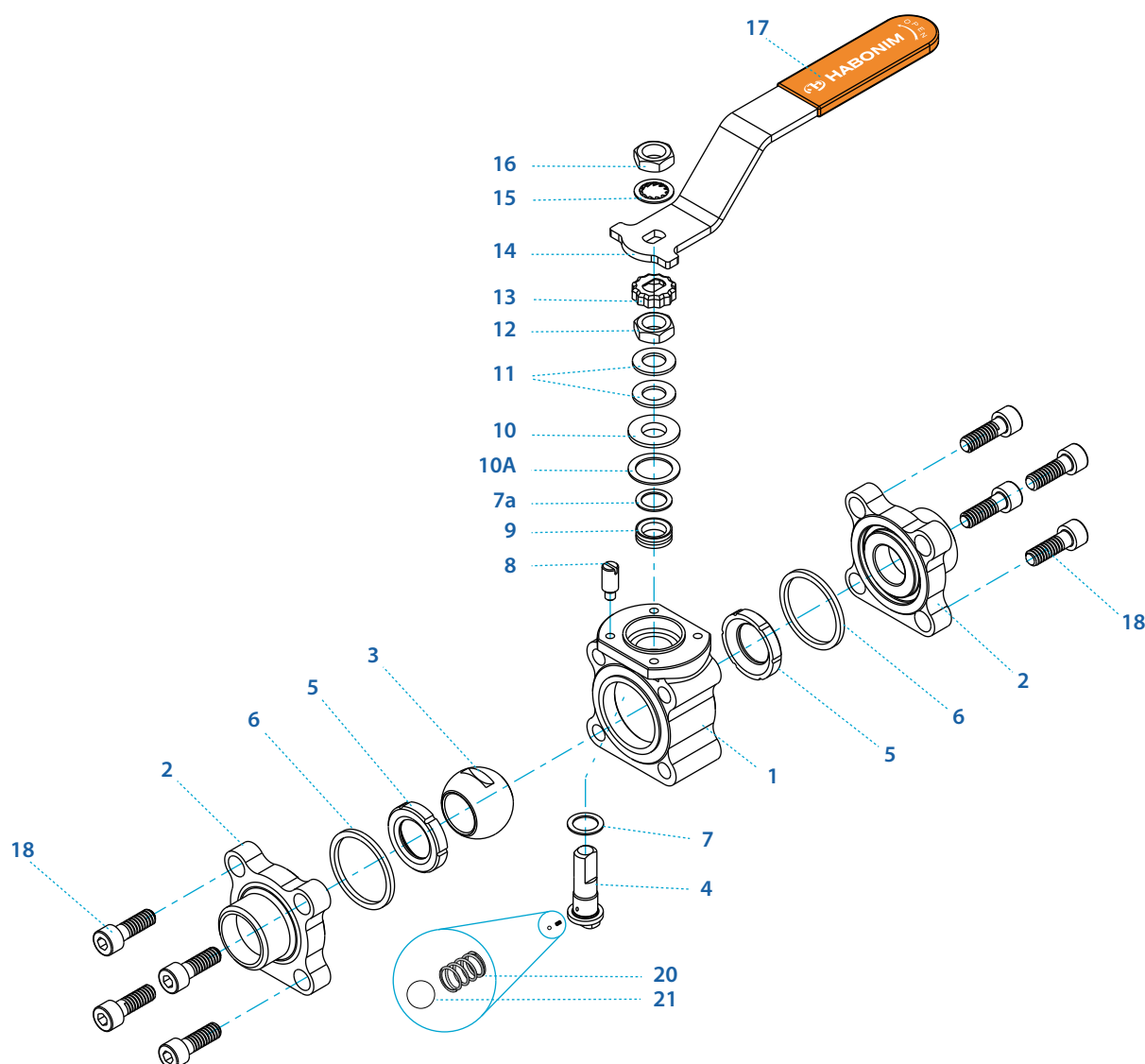


Preparation for actuation



Std. port	Full port	Unit	Ball port	A	B	C	D	H	S	W	M	N	P	F	TxL	Weight kg/lb	Kv Cv
	DN8	mm	11.15	66.00	20.60	29.00	37.90	61.50	150.00	47.00	5.50	3/8 UNF	7.20 (F03)	36.00	M5X10	0.60	5
	1/4"	inch	0.44	2.60	0.81	1.14	1.49	2.42	5.91	1.85	0.22	3/8 UNF	0.28	1.42	M5X10	1.33	6
DN15	DN10	mm	11.15	66.00	20.60	29.00	37.90	61.50	150.00	47.00	5.50	3/8 UNF	7.20 (F03)	36.00	M5X10	0.60	7
1/2"	3/8"	inch	0.44	2.60	0.81	1.14	1.49	2.42	5.91	1.85	0.22	3/8 UNF	0.28	1.42	M5X10	1.33	8
DN20	DN15	mm	14.30	70.60	24.50	31.40	40.30	63.90	150.00	53.70	5.50	3/8 UNF	7.20 (F03)	36.00	M5X10	0.80	10
3/4"	1/2"	inch	0.56	2.78	0.97	1.24	1.59	2.52	5.91	2.11	0.22	3/8 UNF	0.28	1.42	M5X10	1.77	12
DN25	DN20	mm	20.60	93.70	31.70	38.10	55.60	79.40	187.00	63.70	7.54	7/16 UNF	7.20 (F04)	42.00	M5X10	1.60	27
1"	3/4"	inch	0.81	3.69	1.25	1.50	2.19	3.13	7.36	2.51	0.30	7/16 UNF	0.28	1.65	M5X10	3.54	32
DN32	DN25	mm	25.40	108.00	41.30	42.70	60.20	84.10	187.00	71.70	7.54	7/16 UNF	7.20 (F04)	42.00	M5X10	2.50	37
1 1/4"	1"	inch	1.00	4.25	1.62	1.68	2.37	3.31	7.36	2.82	0.30	7/16 UNF	0.28	1.65	M5X10	5.53	43
DN40	DN32	mm	31.80	115.50	48.40	43.60	73.00	97.00	237.00	86.70	8.71	9/16 UNF	8.00 (F05)	50.00	M6X12	3.60	70
1 1/2"	1 1/4"	inch	1.25	4.55	1.91	1.72	2.87	3.82	9.33	3.41	0.34	9/16 UNF	0.32	1.97	M6X12	7.96	82
DN50	DN40	mm	38.10	128.00	56.30	48.30	77.80	101.80	237.00	96.90	8.71	9/16 UNF	8.50 (F05)	50.00	M6X12	4.50	103
2"	1 1/2"	inch	1.50	5.04	2.22	1.90	3.06	4.01	9.33	3.82	0.34	9/16 UNF	0.33	1.97	M6X12	9.95	120
DN65	DN50	mm	50.80	158.00	72.60	70.00	88.10	115.10	237.00	108.00	8.71	9/16 UNF	13.50 (F07)	70.00	M8X12	9.50	219
2 1/2"	2"	inch	2.00	6.22	2.86	2.76	3.47	4.53	9.33	4.25	0.34	9/16 UNF	0.53	2.76	M8X12	21.00	256

Components & materials



Item	Description	Material specification	Qty.
1	Body	A351 CF8M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	1
2	Ends	A351 CF8M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	2
3	Ball	A351 CF8M, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
4	Stem	A479 316L, A564 Gr.630 H1150D 17-4PH, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
5*	Seat	PTFE, RPTFE, CF PTFE, PEEK, CF PEEK, TFM, UHMWPE, VESPEL, PVDF, DELRIN, PCTFE (KEL-F)	2
6*	Body seal	Graphite	2
7*	Stem thrust seal	PEEK, CF PEEK, PCTFE (KEL-F), TFM ⁽¹⁾ , CF PTFE ⁽¹⁾	1
7a*	Anti-abrasion ring	PEEK, CF PEEK, PCTFE (KEL-F), TFM ⁽¹⁾ , CF PTFE ⁽¹⁾	1

⁽¹⁾ This material can only be used as part of the 47P design.

⁽²⁾ 2 1/2" (DN65) size maximum pressure rating is Class 400.

⁽³⁾ F47P Series is Habonim's firesafe valve design without the Graphite free HermetiX™ stem seal construction.

Item	Description	Material specification	Qty.
8	Stop pin	A582 303	1
9*	Stem seal	CF PTFE, TFM, Graphite ⁽¹⁾	1
10	Follower	B783 316L, B164 N04400	1
10A*	Slide bearing	TF316	1
11	Disc spring	A693 631 17-7PH	2
12	Stem nut	EN3506-2 A4-80, A194 Gr 8M	1
13	Locking clip	A164 8, 8A	1
14	Handle	C.St. A29 G10200 zinc-plated, A240 430	1
15	Serrated washer	A194 6	1
16	Handle nut	A194 Gr 8M, EN3506-2 A4-80	1
17	Sleeve	PVC	1
18	Body bolt	EN 3506-1 A2-70 / A4-80, A193 Gr B7 zinc-plated, A193 Gr B8M zinc-plated	8
20	Anti-static spring	A313 302	1
21	Anti-static plunger	A479 304	1
23	Tag (not shown)	A167 304	1

* Repair kit components

Floating Ball Valves

Three piece valves

General

HermetiX™

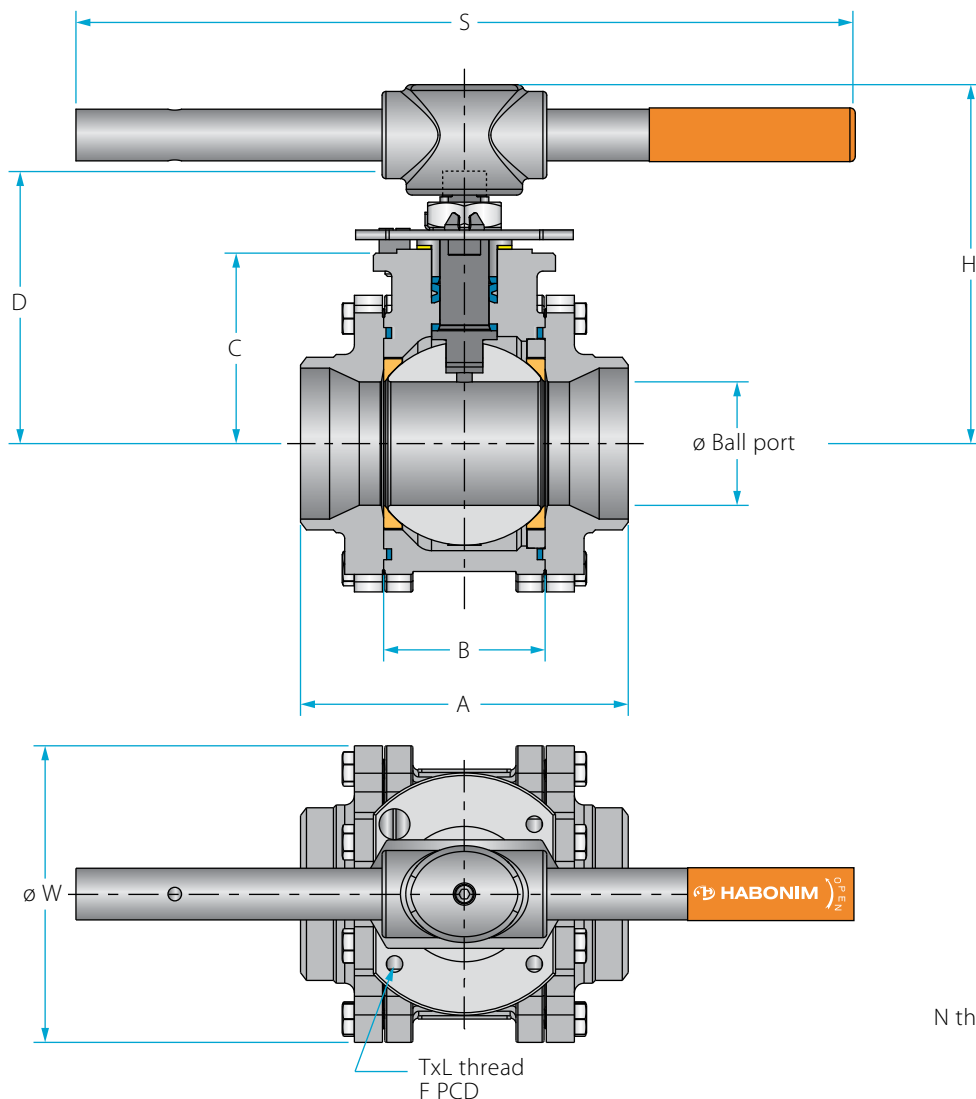
HermetiX™
Fire safe

HermetiX™
Graphite free - fire safe

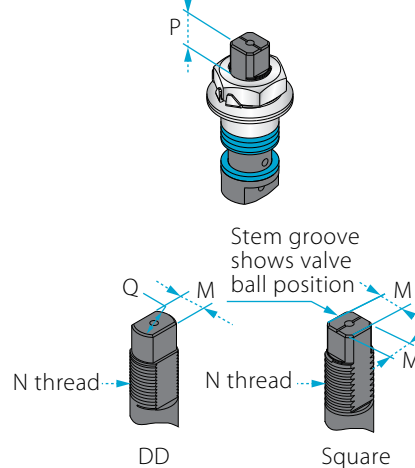
Ordering
code system

Size 3"- 6" | DN80-DN150 | Class 400 | F47W/F47P⁽¹⁾ Series

Valve dimensions

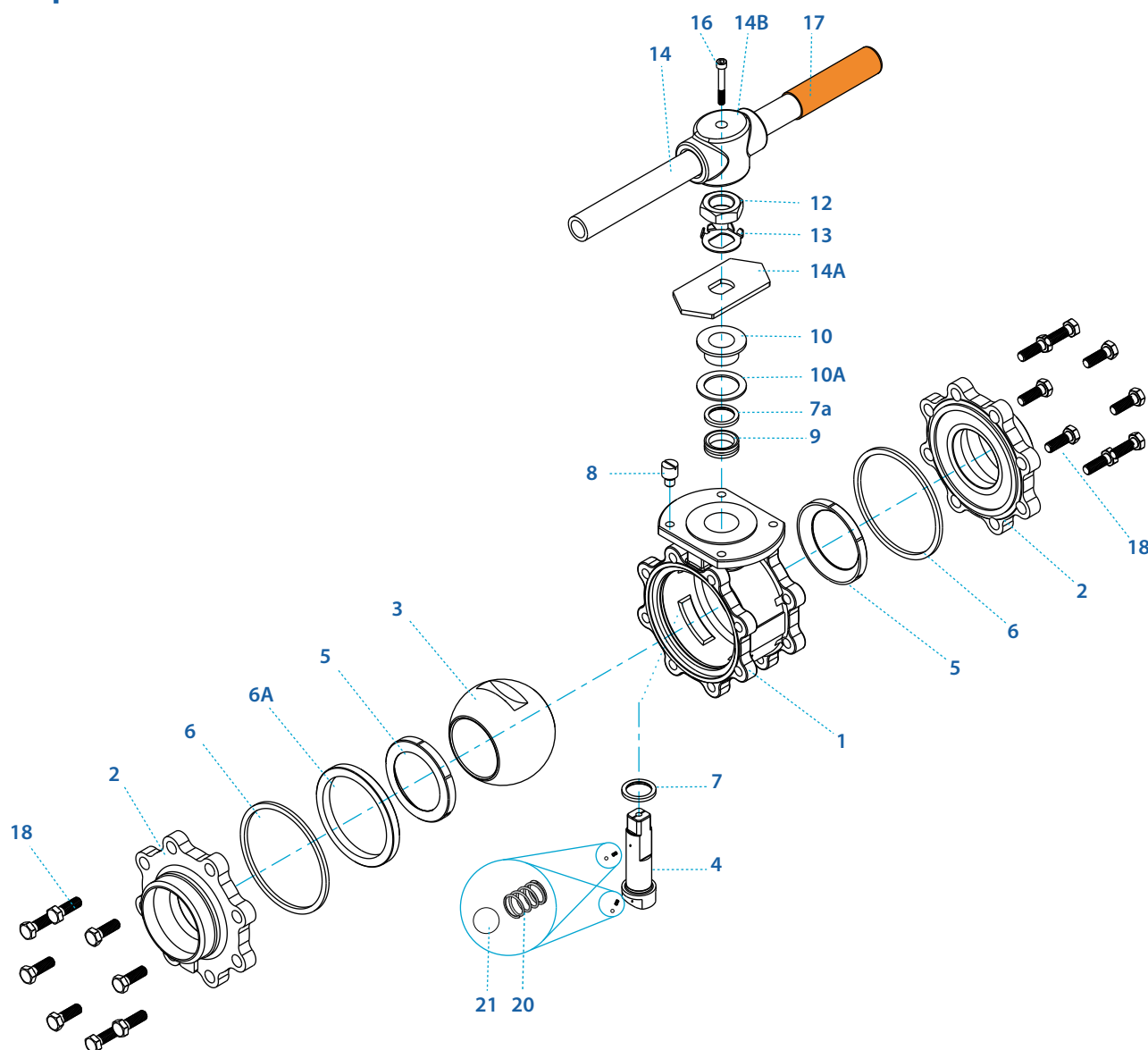


Preparation for actuation



Std. port	Full port	Unit	Ball port	A	B	C	D	H	S	W	M	M-DD	N	P	Q	F	TxL	Weight kg/lb	Kv Cv
DN80	DN65	mm	63.50	169.00	83.30	98.30	144.90	185.00	400.00	140.00	18.90	15.90	1"-14	16.70	22.70 (F10)	102.00	102	13.70	385
3"	2½"	inch	2.50	6.65	3.28	3.87	5.71	7.29	15.75	5.50	0.74	0.63	UNS-2A	0.66	0.89	4.02	M10x20	30.30	450
DN100	DN80	mm	82.60	214.00	108.80	114.10	160.70	200.00	600.00	177.00	18.90	15.90	1"-14	16.70	22.70 (F10)	102.00	102	23.70	615
4"	3"	inch	3.25	8.43	4.28	4.49	6.33	7.89	23.62	6.97	0.74	0.63	UNS-2A	0.66	0.89	4.02	M10x20	52.40	720
	DN100	mm	100.00	239.00	123.00	124.00	170.50	211.00	600.00	217.00	18.90	15.90	1"-14	16.70	22.70 (F10)	102.00	102	30.00	744
	4"	inch	3.94	9.41	4.84	4.88	6.71	8.30	23.62	8.54	0.74	0.63	UNS-2A	0.66	0.89	4.02	M10x20	66.30	870
DN150		mm	111.10	346.00	146.00	157.00	226.00	286.00	916.00	266.00	28.45	23.75	1½"-12	26.20	32.10 (F12)	125.00	125	63.00	872
6"		inch	4.37	13.62	5.75	6.18	8.90	11.26	36.06	10.47	1.12	0.94	UNF-1A	1.03	1.37	4.92	M12x20	138.90	1020

Components & materials



Item	Description	Material specification	Qty.
1	Body	A351 CF8M, A216 WCB, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	1
2	Ends	A351 CF3M, A216 WCB, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	2
3	Ball	A351 CF8M, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
4	Stem	A479 316L, A564 Gr.630 H1150D 17-4PH, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
5*	Seat	PTFE, RPTFE, CF PTFE, PEEK, CF PEEK, TFM, UHMWPE, VESPEL, PVDF, DELRIN, PCTFE (KEL-F)	2
6*	Body seal	Graphite	2
6A	Support ring	A351 CF3M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	1
7*	Stem thrust seal	PEEK, CF PEEK, PCTFE (KEL-F), TFM ⁽¹⁾ , CF PTFE ⁽¹⁾	1
7a*	Anti-abrasion ring	PEEK, CF PEEK, PCTFE (KEL-F), TFM ⁽¹⁾ , CF PTFE ⁽¹⁾	1
8	Stop pin	A582 303	1

⁽¹⁾ This material can only be used as part of the 47P design.

⁽²⁾ F47P Series is Habonim's firesafe valve design without the Graphite free HermetiX™ stem seal construction.

Item	Description	Material specification	Qty.
9*	Stem seal	CF PTFE, TFM, Graphite ⁽¹⁾	1
10	Follower	B783 316L, B164 N04400	1
10A*	Slide bearing	TF316	1
11	Disc spring	A693 631 17-7PH	2
12	Stem nut	A194 8M, EN3506-2 A4-80	1
13	Tab lock washer	A240 304	1
14	Handle	C.St. zinc plate, A240 316L	1
14A	Stop plate	C.St. 1.0402 zinc plate, A240 430	1
14B	Wrench head	Ductile iron A536 Gr. 65-45-12, A216 WCB, A351 CF8M	1
16	Wrench bolt	EN3506-1 A2-70 / A4-80, A193 Gr B8/B8M	1
17	Sleeve	PVC	1
18	Body bolts	EN 3506-1 A2-70 / A4-80, A193 Gr B7 zinc-plated, A193 Gr B8M zinc-plated	8-12
19	Body nut	EN 3506-2 A4, A194 Gr 2H zinc-plated, A194 Gr 8M	8-12
20	Anti-static spring	A313 302	2
21	Anti-static plunger	A479 304	2
23	Tag (not shown)	A167 304	1

* Repair kit components

Floating Ball Valves

Three piece valves

General

HermetiX™

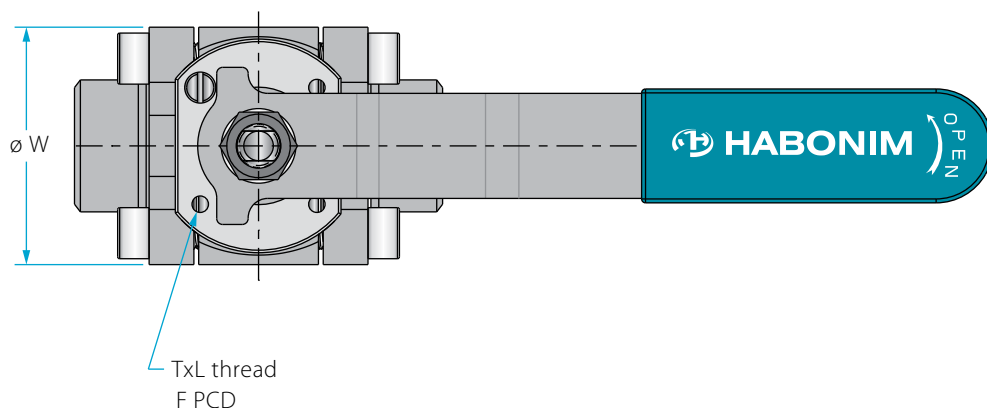
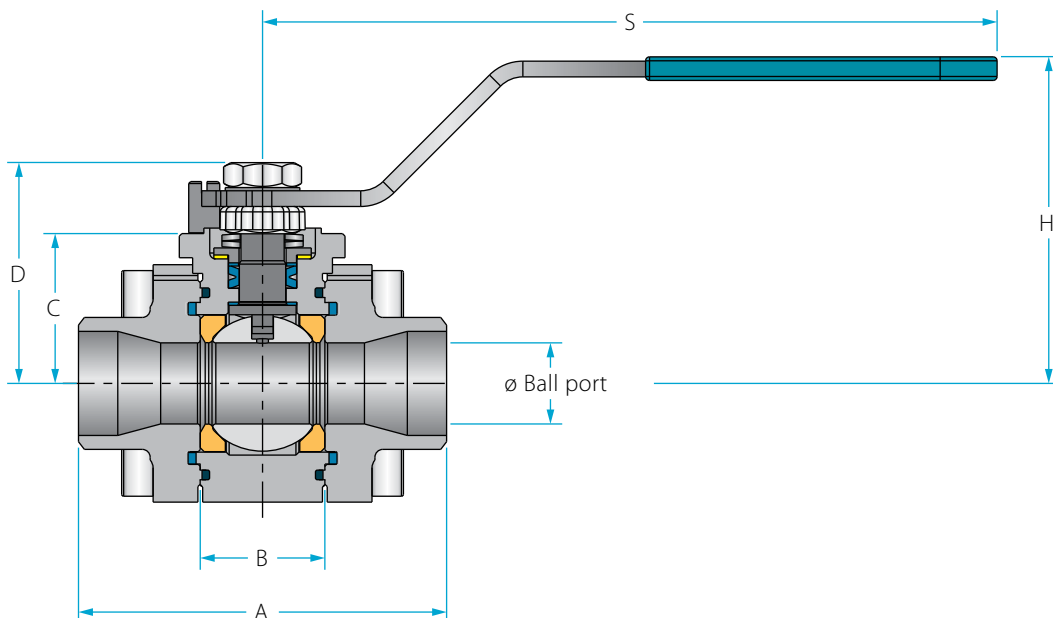
HermetiX™
Fire safe

HermetiX™ Graphite-
free fire-safe

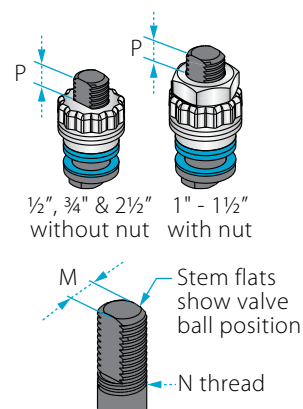
Ordering
code system

Size ¼"- 2½" | DN8-DN65 | Class 900⁽¹⁾ | 47G Series

Valve dimensions

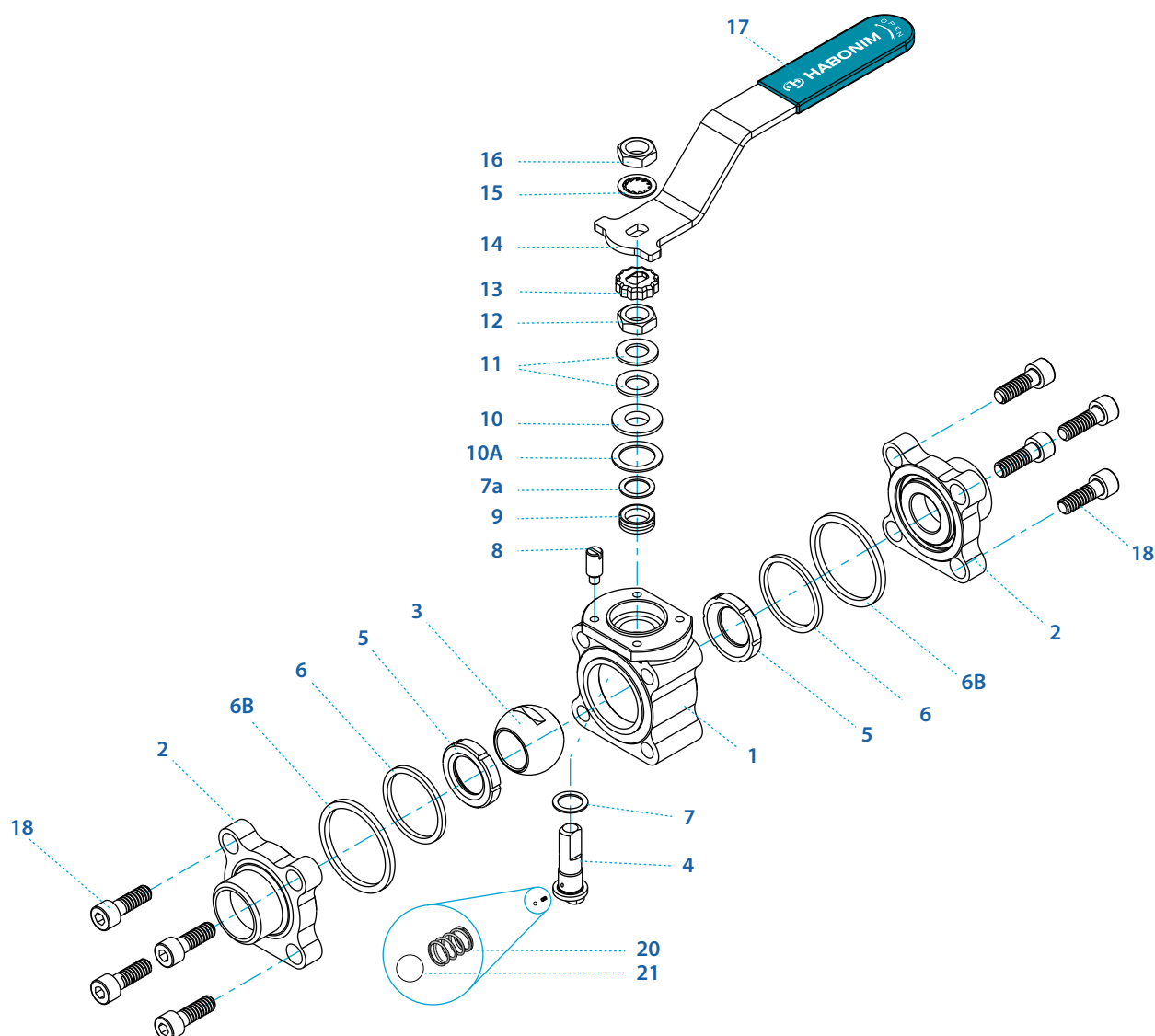


Preparation for actuation



Std. port	Full port	Unit	Ball port	A	B	C	D	H	S	W	M	N	P	F	TxL	Weight kg/lb	Kv Cv
	DN8	mm	11.15	66.00	20.60	29.00	37.90	61.50	150.00	47.00	5.50	3/8 UNF	7.20 (F03)	36.00	M5X10	0.60	5
	¼"	inch	0.44	2.60	0.81	1.14	1.49	2.42	5.91	1.85	0.22	3/8 UNF	0.28	1.42	M5X10	1.33	6
DN15	DN10	mm	11.15	66.00	20.60	29.00	37.90	61.50	150.00	47.00	5.50	3/8 UNF	7.20 (F03)	36.00	M5X10	0.60	7
½"	¾"	inch	0.44	2.60	0.81	1.14	1.49	2.42	5.91	1.85	0.22	3/8 UNF	0.28	1.42	M5X10	1.33	8
DN20	DN15	mm	14.30	70.60	24.50	31.40	40.30	63.90	150.00	53.70	5.50	3/8 UNF	7.20 (F03)	36.00	M5X10	0.80	10
¾"	1"	inch	0.56	2.78	0.97	1.24	1.59	2.52	5.91	2.11	0.22	3/8 UNF	0.28	1.42	M5X10	1.77	12
DN25	DN20	mm	20.60	93.70	31.70	38.10	55.60	79.40	187.00	63.70	7.54	7/16 UNF	7.20 (F04)	42.00	M5X10	1.60	27
1"	¾"	inch	0.81	3.69	1.25	1.50	2.19	3.13	7.36	2.51	0.30	7/16 UNF	0.28	1.65	M5X10	3.54	32
DN32	DN25	mm	25.40	108.00	41.30	42.70	60.20	84.10	187.00	71.70	7.54	7/16 UNF	7.20 (F04)	42.00	M5X10	2.50	37
1¼"	1"	inch	1.00	4.25	1.62	1.68	2.37	3.31	7.36	2.82	0.30	7/16 UNF	0.28	1.65	M5X10	5.53	43
DN40	DN32	mm	31.80	115.50	48.40	43.60	73.00	97.00	237.00	86.70	8.71	9/16 UNF	8.00 (F05)	50.00	M6X12	3.60	70
1½"	1¼"	inch	1.25	4.55	1.91	1.72	2.87	3.82	9.33	3.41	0.34	9/16 UNF	0.32	1.97	M6X12	7.96	82
DN50	DN40	mm	38.10	128.00	56.30	48.30	77.80	101.80	237.00	96.90	8.71	9/16 UNF	8.50 (F05)	50.00	M6X12	4.50	103
2"	1½"	inch	1.50	5.04	2.22	1.90	3.06	4.01	9.33	3.82	0.34	9/16 UNF	0.33	1.97	M6X12	9.95	120
DN65	DN50	mm	50.80	158.00	72.60	70.00	88.10	115.10	237.00	108.00	8.71	9/16 UNF	13.50 (F07)	70.00	M8X12	9.50	219
2½"	2"	inch	2.00	6.22	2.86	2.76	3.47	4.53	9.33	4.25	0.34	9/16 UNF	0.53	2.76	M8X12	21.00	256

Components & materials



Item	Description	Material specification	Qty.
1	Body	A351 CF8M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	1
2	Ends	A351 CF3M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	2
3	Ball	A351 CF8M, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
4	Stem	A479 316L, A564 Gr.630 H1150D 17-4PH, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
5*	Seat	TFM, PTFE, Virgin PEEK, PCTFE (KEL-F)	2
6*	Primary body seal	PTFE	2
6B*	Secondary body seal	Graphite	2
7*	Stem thrust seal	VIRGIN PEEK, PCTFE (KEL-F)	1
7a*	Anti-abrasion ring	VIRGIN PEEK, PCTFE (KEL-F)	1

⁽¹⁾ 2½" (DN65) size maximum pressure rating is Class 400.

Item	Description	Material specification	Qty.
8	Stop pin	A582 303	1
9*	Stem seal	CF PTFE, TFM	1
10	Follower	B783 316L, B164 N04400	1
10A*	Slide bearing	TF316	1
11	Disc spring	A693 631 17-7PH	2
12	Stem nut	EN3506-2 A4-80, A194 Gr 8M	1
13	Locking clip	A164 8, 8A	1
14	Handle	C.St. A29 G10200 zinc-plated, A240 430	1
15	Serrated washer	A194 6	1
16	Handle nut	A194 Gr 8M, EN3506-2 A4-80	1
17	Sleeve	PVC	1
18	Body bolt	EN 3506-1 A2-70 / A4-80, A193 Gr B7 zinc-plated, A193 Gr B8M zinc-plated	8
20	Anti-static spring	A313 302	1
21	Anti-static plunger	A479 304	1
23	Tag (not shown)	A167 304	1

* Repair kit components

Floating Ball Valves

Three piece valves

General

HermetiX™

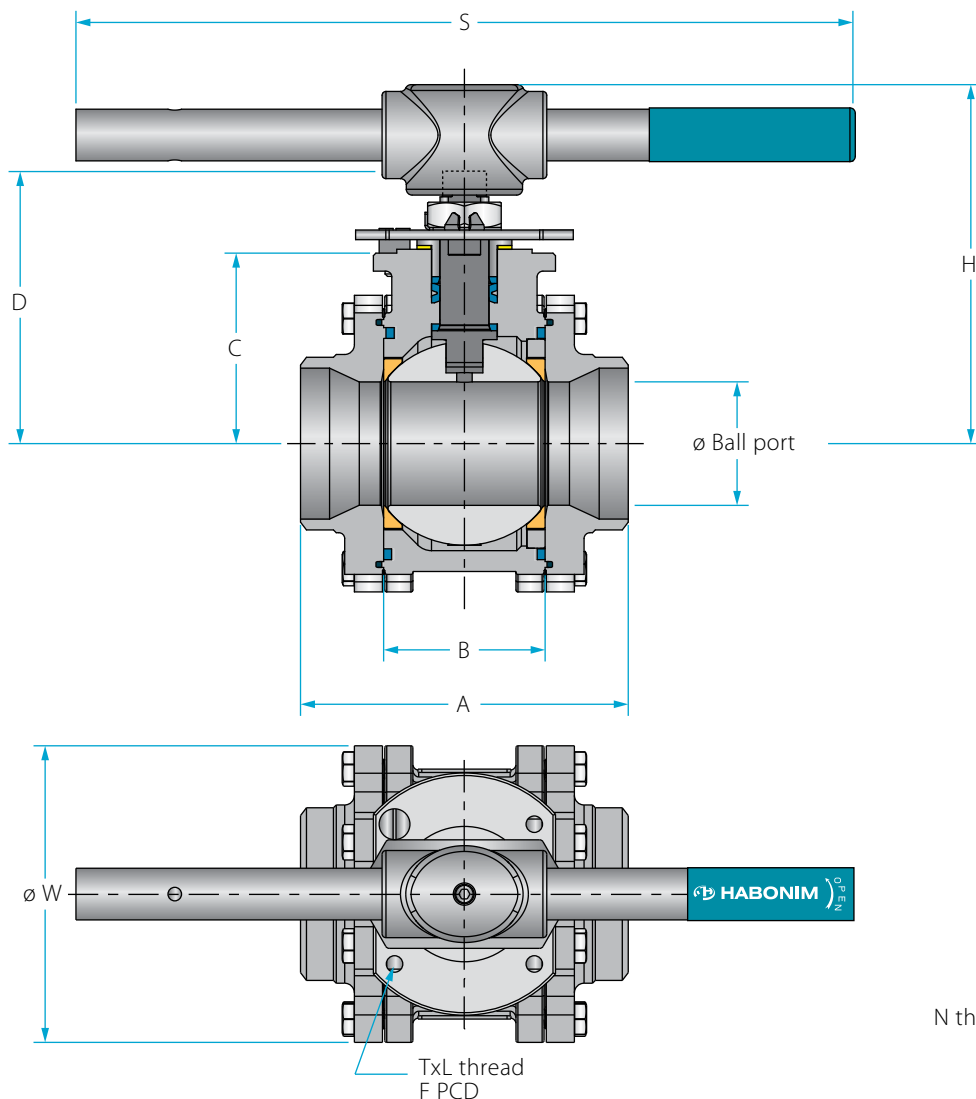
HermetiX™
Fire safe

HermetiX™
Graphite-free fire-safe

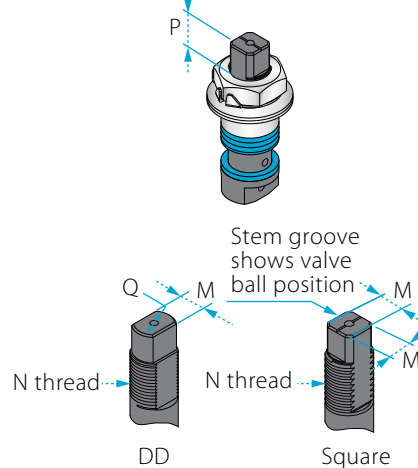
Ordering
code system

Size 3"- 6" | DN80-DN150 | Class 400 | 47G Series

Valve dimensions

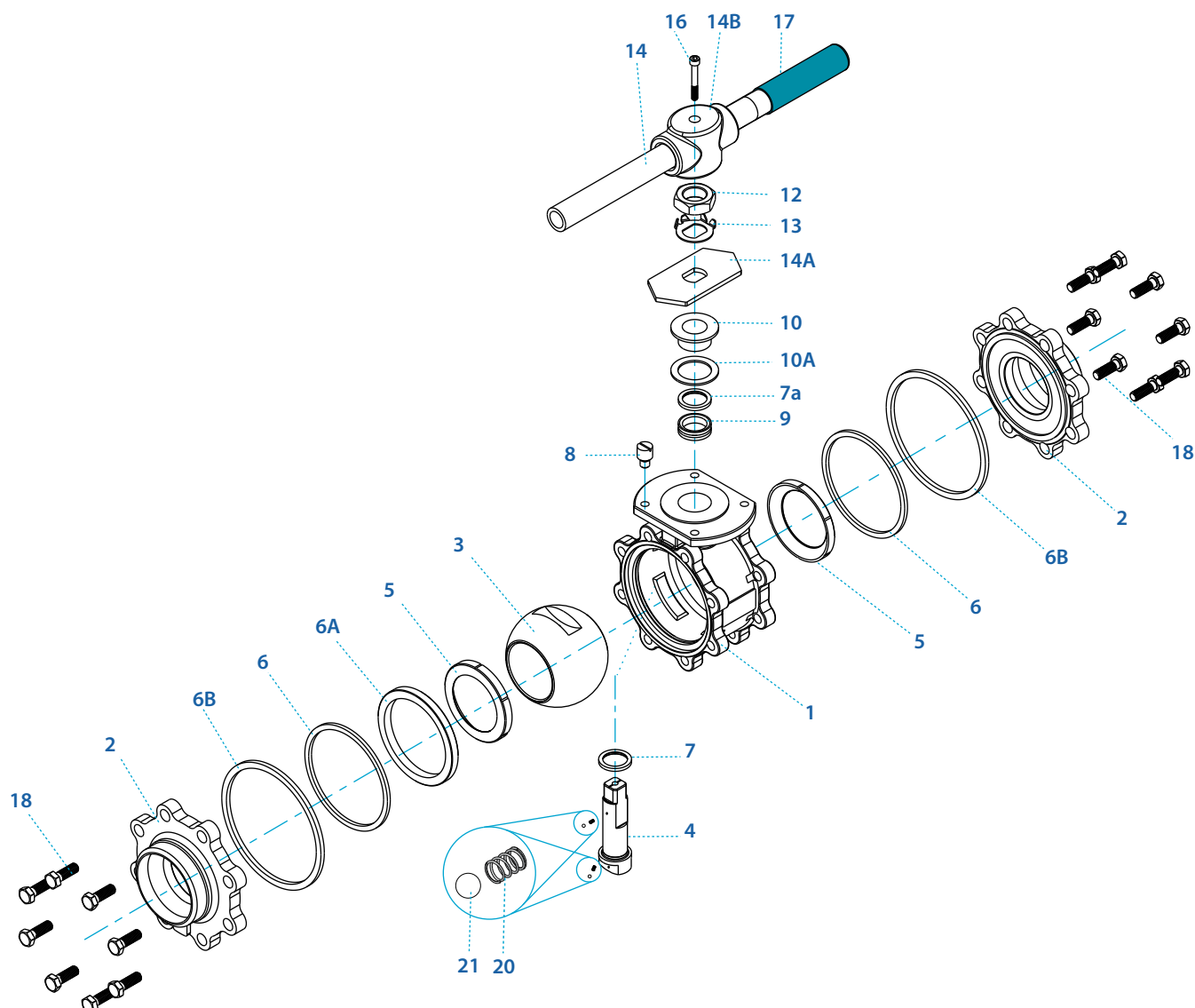


Preparation for actuation



Std. port	Full port	Unit	Ball port	A	B	C	D	H	S	W	M	M-DD	N	P	Q	F	TxL	Weight kg/lb	Kv Cv
DN80	DN65	mm	63.50	169.00	83.30	98.30	144.90	185.00	400.00	140.00	18.90	15.90	1"-14	16.70	22.70 (F10)	102.00	102	13.70	385
3"	2½"	inch	2.50	6.65	3.28	3.87	5.71	7.29	15.75	5.50	0.74	0.63	UNS-2A	0.66	0.89	4.02	M10x20	30.30	450
DN100	DN80	mm	82.60	214.00	108.80	114.10	160.70	200.00	600.00	177.00	18.90	15.90	1"-14	16.70	22.70 (F10)	102.00	102	23.70	615
4"	3"	inch	3.25	8.43	4.28	4.49	6.33	7.89	23.62	6.97	0.74	0.63	UNS-2A	0.66	0.89	4.02	M10x20	52.40	720
	DN100	mm	100.00	239.00	123.00	124.00	170.50	211.00	600.00	217.00	18.90	15.90	1"-14	16.70	22.70 (F10)	102.00	102	30.00	744
	4"	inch	3.94	9.41	4.84	4.88	6.71	8.30	23.62	8.54	0.74	0.63	UNS-2A	0.66	0.89	4.02	M10x20	66.30	870
DN150		mm	111.10	346.00	146.00	157.00	226.00	286.00	916.00	266.00	28.45	23.75	1½"-12	26.20	32.10 (F12)	125.00	125	63.00	872
6"		inch	4.37	13.62	5.75	6.18	8.90	11.26	36.06	10.47	1.12	0.94	UNF-1A	1.03	1.37	4.92	M12x20	138.90	1020

Components & materials



Item	Description	Material specification	Qty.
1	Body	A351 CF8M, A216 WCB, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	1
2	Ends	A351 CF3M, A216 WCB, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	2
3	Ball	A351 CF8M, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
4	Stem	A479 316L, A564 Gr.630 H1150D 17-4PH, B473 N08020, B164 N04400, B574 N06022, B574 N10276, A479 S31254, A479 S31803, A479 S32750	1
5*	Seat	TFM, PTFE, Virgin PEEK, PCTFE (KEL-F)	2
6*	Primary body seal	PTFE	2
6A	Support ring	A351 CF3M, A216 WCB, A105, A351 CN7M, A494 M35-1, A494 CW-12MW, A494 CX-2MW, A351 CK3MCuN, A995 CD3MN 4A, A995 CE3MN 5A	1
6B*	Secondary body seal	Graphite	2
7*	Stem thrust seal	VIRGIN PEEK, PCTFE (KEL-F)	1
7a*	Anti-abrasion ring	VIRGIN PEEK, PCTFE (KEL-F)	1
8	Stop pin	A582 303	1

Item	Description	Material specification	Qty.
9*	Stem seal	CF PTFE, TFM	1
10	Follower	B783 316L, B164 N04400	1
10A*	Slide bearing	TF316	1
11	Disc spring	A693 631 17-7PH	2
12	Stem nut	A194 8M, EN3506-2 A4-80	1
13	Tab lock washer	A240 304	1
14	Handle	C.St. zinc plate, A240 316L	1
14A	Stop plate	C.St. 1.0402 zinc plate, A240 430	1
14B	Wrench head	Ductile iron A536 Gr. 65-45-12, A216 WCB, A351 CF8M	1
16	Wrench bolt	EN3506-1 A2-70/A4-80, A193 Gr B8/B8M	1
17	Sleeve	PVC	1
18	Body bolts	EN 3506-1 A2-70 / A4-80, A193 Gr B7 zinc-plated, A193 Gr B8M zinc-plated	8-12
19	Body nut	EN 3506-2 A4, A194 Gr 2H zinc-plated, A194 Gr 8M	8-12
20	Anti-static spring	A313 302	2
21	Anti-static plunger	A479 304	2
23	Tag (not shown)	A167 304	1

* Repair kit components

Three piece valves

General

HermetiX™

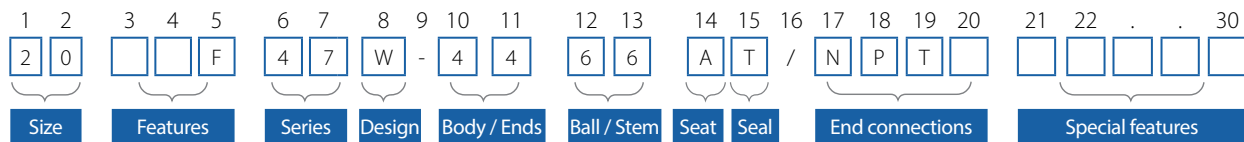
HermetiX™
Fire safe

HermetiX™
Graphite-free fire-safe

Ordering
code system

Ordering code system

The HABONIM three piece ball valve identification code



Size		
Code	inch	mm
02	1/4"	8
03	3/8"	10
05	1/2"	15
07	3/4"	20
10	1"	25
12	1 1/4"	32
15	1 1/2"	40
20	2"	50
25	2 1/2"	65
30	3"	80
40	4"	100
60	6"	150
80	8"	200

Features	
F	Fire safe
B	Full port
O ⁽¹⁾	Clean assembly for O ₂ service
I	High purity Class 10000 assembly room
Q	Cavity filler
V	Vacuum

Series	
47	ANSI #900 std. port up to 2" size ANSI #400 for 2 1/2" and above

Design	
P	Basic design
X	HermetiX™ stem seal
W	HermetiX™ graphite-free fire safe stem seal
G	HermetiX™ graphite-free fire safe FDA compliant valve

Body / Ends	
1	Bronze B62 C83600
4	C. steel A216 WCB / A105
R	C. steel A352 LC1
9	C. steel A352 LCB
6	S. steel A351 CF8M
8	S. steel A351 CF8
7	Monel A494 M-35-1
I	Inconel 625 A494 CW-6MC
A	Alloy-20 A351 CN7M
C	Alloy-C276 A494 CW-12MW
W	Alloy-C22 A494 CX-2MW
D	Duplex A995 CD3MN 4A
K	Super duplex A995 CE3MN 5A
S	254SMO A351 CK3MCuN

Ball / Stem	
6	S. steel A479 316\316L
8	S. steel A479 304\304L
M	17-4PH A564 Gr 630 H1150D
I ⁽²⁾	Inconel 625 A494 CW-6MC
Z ⁽³⁾	Inconel 718 B637 N07718
7	Monel B164 N04400
A	Alloy-20 B473 N08020
C	Alloy-C276 B574 N10276
W	Alloy-C22 B574 N06022
D	Duplex A479 S31803
K	Super duplex A479 S32750
S	254SMO A479 S31254

Seat	
A	TFM
C	PCTFE
K	CF PEEK
L	Virgin PEEK
P	CF PTFE
R	15% Glass filled RPTFE
S	VESPEL
T	PTFE
U	UHMWPE
Y	Delrin
W	PVDF

Seal	
G	Expanded graphite
I	Impregnated graphite
R	15% glass filled RPTFE
T	PTFE
U	UHMWPE
V	Viton
B	NBR

End connections	
Welded	
BW5	Buttweld schd. 5
BW10	Buttweld schd. 10
BW	Buttweld schd. 40
BW80	Buttweld schd. 80
XBW	Extended buttweld schd. 40
SW	Socket weld
XSW	Extended socket weld
BWO	Buttweld tube OD
ETO	Extended tube OD
SWO	Socket weld tube OD
BWD	Buttweld DIN 11860
ETJ	Extended Tube JIS
FT	Flush Tank adaptive plate
FP	Flush Pipe adaptive plate
KLM	Copper tube (Imperial)
XYZ	Copper tube (Metric)
ETB	Extended copper tube
Threaded	
NPT	ANSI B1.20.1 - National Pipe Taper thread
MNPT	Male NPT
BSPT	EN 10226-1 - British Standard Pipe Taper thread
MBSPT	Male BSPT
DIN2999	EN 10226-1 - British Standard Pipe parallel thread
DIN3852	EN 10226-1 - British Standard Pipe parallel thread
AS5202	SAE internal straight thread
Clamp	
LL	Let Lock compression fitting (Imperial)
LM	Let Lock compression fitting (metric)
TC	Tri-Clamp
GR	Graylock
Flanged	
150	ANSI B16.5 #150 RF
300	ANSI B16.5 #300 RF
600	ANSI B16.5 #600 RF
900	ANSI B16.5 #900 RF
PN16	EN1092 PN16 RF
PN40	EN1092 PN40 RF
PN64	EN1092 PN64 RF
PN100	EN1092 PN100 RF
PN160	EN1092 PN160 RF

Special features	
RTJ	Ring Type Joint
B	Body made from rolled bar
EP	Electropolished
J2N05	Jacketed valve - number of ports (2), type (NPT) and size (1/2")
SRS	Self relief seat
P250	Ball with upstream pressure relief hole
PN	Ball with LTPN surface treatment
R	DD stem
G..	Internal surface finish (G24, G32)
47P valve special stem seals	
HC	High cycle service
ORV	Viton O-ring based
ORB	NBR O-ring based
ORE	EPDM O-ring based
LAX	FDA compliant, stem seal, Virgin PEEK thrust and TFM, X shape, gasket
PPX	CF PTFE thrust and X shape gasket

⁽¹⁾ 47G series is cleaned for O₂ service as standard, no need for extra prefix

⁽²⁾ Ball material only

⁽³⁾ Stem material only

In some applications the available options above are limited to specific sizes please consult with Habonim for details

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